MATERIAL SAFETY DATA SHEET

SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

Trade Name:	OATEY Lo-VOC X15 BONDING ADHESIVE
Product Use:	Solvent for sheet to sheet bonding
Formula:	See Section 2
Synonyms:	X-15 PVC Solvent
Firm Name & Mailing Address:	OATEY CO. 4700 West 160th Street P.O. Box 35906 Cleveland,Ohio 44135, U.S.A. http://www.oatey.com
Oatey Phone Number:	(216) 267-7100 or (800) 321-9532
Emergency Phone Numbers:	For Emergency First Aid call 1-303-623-5716 COLLECT. For chemical transportation emergencies ONLY, call Chemtrec at 1-800-424-9300
Prepared By:	Corporate Director – Safety and Environmental Compliance
Preparation Date:	November 4, 2009

SECTION 2 COMPOSITION/INFORMATION ON INGREDIENTS

INGREDIENTS:	%wt/wt:	CAS NUMBER:	ACGIH TLV TWA:	OSHA PEL TWA:	OTHER:
Tetrahydrofuran	60 - 80%	109-99-9	50 ppm (skin) 100 ppm STEL	200 ppm	25 ppm (Mfg)
Acetone	5 - 15%	67-64-1	500 ppm 750 ppm STEL	1000 ppm	None
Linear Saturated Polyester Resin	15 - 25%	61412-73-5	None Established	None Established	

OSHA Hazard Classification: Flammable, irritant, organ effects

SECTION 3 HAZARDS IDENTIFICATION

Emergency Overview:
Clear liquid with an ether-like odor. Extremely flammable liquid and vapor. Vapors may cause flash fire. May cause eye and skin irritation. Inhalation of vapors or mist may cause respiratory irritation and central nervous system effects. Swallowing may cause irritation, nausea, vomiting, diarrhea and kidney or liver disorders. Aspiration hazard. May be fatal if swallowed. Symptoms may be delayed.

SECTION 4 FIRST AID MEASURES

CALL 1-303-623-5716 COLLECT

Skin: Remove contaminated clothing immediately. Wash all exposed areas with soap and water. Get medical attention if irritation develops. Remove dried cement with Oatey Plumber's Hand Cleaner or baby oil.

Eyes: If material gets into eyes or if fumes cause irritation, immediately flush eyes with plenty of water until chemical is removed. If irritation persists, get medical attention.

Inhalation: If symptoms of exposure develop, remove to fresh air. If breathing becomes difficult, administer oxygen. Administer artificial respiration if breathing has stopped. Seek immediate medical attention.

Ingestion: **DO NOT INDUCE VOMITING.** Rinse mouth with water. Never give anything by mouth to a person who is unconscious or drowsy. Get immediate medical attention by calling a Poison Control Center, or hospital emergency room. If medical advice cannot be obtained, then take the person and product to the nearest medical emergency treatment center or hospital.

SECTION 5 FIRE FIGHTING MEASURES

Flashpoint / Method:	4 Degrees F. (- 16 Degrees C) / PMCC
Flammability:	LEL = 1.8 % Volume, UEL = 11.8 % Volume
Extinguishing Media:	Use dry chemical, CO2, or foam to extinguish fire. Cool fire exposed container with water. Water may be ineffective as an extinguishing agent.
Special Fire Fighting Procedure:	Firefighters should wear positive pressure self-contained breathing apparatus and full protective clothing for fires in areas where chemicals are used or stored
Unusual Fire and Explosion Hazards:	Extremely flammable liquid. Keep away from heat and all sources of ignition including sparks, flames, lighted cigarettes and pilot lights. Containers may rupture or explode in the heat of a fire. Vapors are heavier than air and may travel to a remote ignition source and flash back. This product contains tetrahydrofuran that may form explosive organic peroxide when exposed to air or light or with age.
Hazardous Decomposition Products:	Combustion will produce toxic and irritating vapors including carbon monoxide, carbon dioxide and hydrogen chloride.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Spill or Leak Procedures:	Remove all sources of ignition and ventilate area. Stop leak if it can be done without risk. Personnel cleaning up the spill should wear appropriate personal protective equipment, including respirators if vapor concentrations are high. Soak up spill with an inert absorbent such as sand, earth or other non-combusting material. Put absorbent material in covered, labeled metal containers. Prevent liquid from entering watercourses, sewers and natural waterways. Report releases to authorities as required. See Section 13 for disposal information.

SECTION 7 HANDLING AND STORAGE

Handling:	Avoid contact with eyes, skin and clothing. Avoid breathing vapors or mists. Use with adequate ventilation (equivalent to outdoors). Wash thoroughly after handling. Do not eat, drink or smoke in the work area. Keep product away from heat, sparks, flames and all other sources of ignition. No smoking in storage or use areas. Keep containers closed when not in use.
Storage:	Store in a cool, dry, well-ventilated area away from incompatible materials. Keep containers closed when not in use.
Other:	"Empty" containers retain product residue and can be hazardous. Follow all MSDS precautions in handling empty containers. Do not cut or weld on or near empty or full containers.

SECTION 8 EXPOSURE CONTROLS/PERSONAL PROTECTION

Ventilation:	Open doors & windows. Provide ventilation capable of maintaining emissions at the point of use below recommended exposure limits. If used in enclosed area, use exhaust fans. Exhaust fans should be explosion-proof or set up in a way that flammable concentrations of solvent vapors are not exposed to electrical fixtures or hot surfaces.
Respiratory Protection:	For operations where the exposure limit may be exceeded, a NIOSH approved organic vapor respirator or supplied air respirator is recommended. Equipment selection depends on contaminant type and concentration, select in accordance with 29 CFR 1910.134 and good industrial hygiene practice. For firefighting, use self-contained breathing apparatus.

SECTION 8 (Continued)

Skin Protection:	Rubber gloves are suitable for normal use of the product. For long exposures product chemical resistant gloves may be required such as 4H(tm) or Silver Shield(tm) to avoid prolonged skin contact.
Eye Protection:	Safety glasses with sideshields or safety goggles.
Other:	Eye wash and safety shower should be available.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Boiling Point:	151 Degrees F / 66 Degrees C
Melting Point:	Not applicable
Vapor Pressure:	143 mmHg @ 20 Degrees C
Vapor Density:	(Air = 1) 2.5
Volatile Components:	75-85%
Solubility In Water:	Negligible
pH:	Not applicable
Specific Gravity:	0.95 +/- 0.02
Evaporation Rate:	(BUAC = 1) = 5.8
Appearance:	Clear Liquid
Odor:	Ether-Like
Will Dissolve In:	Tetrahydrofuran
Material Is:	Liquid

SECTION 10 STABILITY AND REACTIVITY

Stability:	Stable.
Conditions To Avoid:	Avoid heat, sparks, flames and other sources of ignition.
Hazardous Decomposition Products:	Combustion will produce toxic and irritating vapors including carbon monoxide, carbon dioxide and hydrogen chloride.
Incompatibility/ Materials To Avoid:	Oxidizing agents, alkalis, amines, ammonia, acids, chlorine compounds, chlorinated inorganics (potassium, calcium and sodium hypochlorite) and hydrogen peroxides. May attack plastic, resins and rubber.
Hazardous Polymerization:	Will not occur.

SECTION 11 TOXICOLOGICAL INFORMATION

Inhalation:	Vapors or mists may cause mucous membrane and respiratory irritation, coughing, headache, dizziness, dullness, nausea, shortness of breath and vomiting. High concentrations may cause central nervous system depression, narcosis and unconsciousness. May cause kidney, liver and lung damage.
Skin:	May cause irritation with redness, itching and pain.
Eye:	Vapors may cause irritation. Direct contact may cause irritation with redness, stinging and tearing of the eyes. May cause eye damage.
Ingestion:	Swallowing may cause abdominal pain, nausea, vomiting and diarrhea. Aspiration during swallowing or vomiting can cause chemical pneumonia and lung damage. May cause kidney and liver damage.
Chronic Toxicity:	Prolonged or repeated overexposure cause dermatitis and damage to the kidney, liver, lungs and central nervous system.
Toxicity Data:	Tetrahydrofuran: Oral rat LD50: 1,650 mg/kg Inhalation rat LC50: 21,000 ppm/3 hours Acetone: Oral rat LD50: 5,800 mg/kg Inhalation rat LC50: 50,100 mg/m3/8 hours
Sensitization:	None of the components are known to cause sensitization.

SECTION 11 (Continued)

Carcinogenicity: None of the components are listed as a carcinogen or suspect carcinogen by NTP, IARC or OSHA. The National Toxicology Program has reported that exposure of mice and rats to Tetrahydrofuran (THF) vapor levels up to 1800 ppm 6 hr/day, 5 days/week for their lifetime caused an increased incidence of kidney tumors in male rats and liver tumors in female mice. The significance of these findings for human health are unclear at this time, and may be related to "species specific" effects. Elevated incidences of tumors in humans have not been reported for THF. ACGIH has classified tetrahydrofuran as “A3,” Confirmed Animal Carcinogen with Unknown Relevance to Humans.

Mutagenicity: Tetrahydrofuran and acetone is generally thought not to be mutagenic.

Reproductive Toxicity: Tetrahydrofuran and acetone has been found to cause adverse developmental effects only when exposure levels cause other toxic effects to the mother.

Medical Conditions Aggravated By Exposure: Persons with pre-existing skin, lung, kidney or liver disorders may be at increased risk from exposure to this product.

SECTION 12 ECOLOGICAL INFORMATION

This product is not expected to be toxic to aquatic organisms.
Tetrahydrofuran: 96 hour LC50 fathead minnow: 2160 mg/L.
EC50 24 hours daphnia: 5,930 mg/L.
Acetone: 96 hour LC50 for fish is greater than 100 mg/L.

VOC Information: This product emits VOC's (volatile organic compounds) in its use. Make sure that use of this product complies with local VOC emission regulations, where they exist.

VOC Level: 510 g/l per SCAQMD Test Method 316A.

SECTION 13 DISPOSAL CONSIDERATIONS

Waste Disposal: Dispose in accordance with current local, state and federal regulations.

RCRA Hazardous Waste Number: U213
EPA Hazardous Waste ID Number: D001
EPA Hazard Waste Class: Ignitable Waste

SECTION 14 TRANSPORT INFORMATION

DOT	Less than 1 Liter (0.3 gal)	Greater than 1 Liter (0.3 gal)
Proper Shipping Name:	Consumer Commodity	Adhesives
Hazard Class/Packing Group:	ORM-D	3, PGII
UN/NA Number:	None	UN1133
Hazard Labels:	None	Flammable Liquid
IMDG		
Proper Shipping Name:	Adhesives	Adhesives
Hazard Class/Packing Group:	3, II	3, II
UN Number:	UN1133	UN1133
Label:	None (Limited Quantities are excepted from labeling)	Class 3 (Flammable Liquid)

2004 North American Emergency Response Guidebook Number: 127 or 128

SECTION 15 REGULATORY INFORMATION

Hazard Category for Section 311/312:	Acute Health, Chronic Health, Flammable
Section 302 Extremely Hazardous Substances (TPQ):	This product does not contain chemicals regulated under SARA Section 302.
Section 313 Toxic Chemicals:	This product contains no chemicals subject to SARA Title III Section 313 reporting requirements.
CERCLA 103 Reportable Quantity:	Spills of this product over the RQ (reportable quantity) must be reported to the National Response Center. The RQ for the product, based on the RQ for Tetrahydrofuran (80% maximum) of 1,000 lbs, is 1,250 lbs. Many states have more stringent release reporting requirements. Report spills required under federal, state and local regulations.
California Proposition 65:	This product contains trace amounts of chemicals known to the State of California to cause cancer. Under normal use conditions, exposures to these chemicals at levels above the State of California "No Significant Risk Level" (NSRL) are unlikely. Oatey strongly encourages the use of proper personal protective equipment (PPE) and ventilation guidelines noted in Section 9 to minimize exposure to these chemicals.
TSCA Inventory:	All of the components of this product are listed on the TSCA inventory.
Canadian WHIMS Classification:	Class B, Division 1; Class D, Division 2, Subdivision B. This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

SECTION 16 OTHER INFORMATION

NFPA and HMIS:

NFPA Hazard Signal:	Health: 2	Flammability: 3	Reactivity: 1	Special: None
HMIS Hazard Signal:	Health: 2*	Flammability: 3	Reactivity: 1	PPE: G

Disclaimer:
The information herein has been compiled from sources believed to be reliable, up-to-date, and is accurate to the best of our knowledge. However, Oatey cannot give any guarantees regarding information from other sources, and expressly does not make warranties, nor assumes any liability for its use.